



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4277-11

Job Sheet 172023



Part No: D4277-11

Job Qty: 2 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Created By: Daniel Labonte

Due Date: 2/26/18

Description:

Note: DWG REV D SHEETS 1,3 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG
REV:C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/24/18	2/24/18	0.00	0.00	Start Up Large Fab-6		D.M.L. 18-2-15
100	Large Fab	2 pcs	2/26/18	2/26/18	0.00	1.06	Large Fab 8		D.M.L. 18-2-15
110	QC	2 pcs	2/26/18	2/26/18	0.00	0.00	QC6		38
120	Packaging	2 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3 Large Fab		DC 201802-16
130	QC21-SA	2 Ea	2/26/18	2/26/18	0.00	0.00	QC21		21 FEB 16 2018

Part Op 100 - 1- Cut tube at 27.00" 2- Remove marking 3- On manual bender, bend as per dwg and template DT9821 (make line
Descriptions: at 11.50") 4- Use DT9821 to trace and cut to size, as per dwg

120 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	4.3332 ft (2.1666 ea)	90-Start up Operation	5034062

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	4	1,834	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 10:23 AM dart.labonte.danie.



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Container No: S042863



Part: D4277-11

Job No: 172023

Serial No/Batch: S042863

Revision: D4277

Inspector:

Date: 02/15/18